

Warp Sett Reed Substitution Chart

Order of Sley in Reed	Reed Size in dents / 10 cm											
	20	25	30	35	40	45	50	55	60	65	70	80
0-0-1	6.6	8.3	9.9	11.6	13.2	14.9	16.5	18.2	19.8	21.5	23.1	26.4
0-1	10	12.5	15	17.5	20	22.5	25	27.5	30	32.5	35	40
0-1-1	13.2	16.5	19.8	23.1	26.4	29.7	33	36.3	39.6	42.9	46.2	52.8
0-1-1-1	15	18.8	22.5	26.3	30	33.8	37.5	41.3	45	48.8	52.5	60
1	20	25	30	35	40	45	50	55	60	65	70	80
1-1-1-2	25	31.3	37.5	43.8	50	56.3	62.5	68.8	75	81.3	87.5	100
1-1-2	26.6	33.3	39.9	46.6	53.2	59.9	66.5	73.2	79.8	86.5	93.1	106.4
1-2	30	37.5	45	52.5	60	67.5	75	82.5	90	97.5	105	120
1-2-2	33.2	41.5	49.8	58.1	66.4	74.7	83	91.3	99.6	107.9	116.2	132.8
1-2-2-2	35	43.8	52.5	61.3	70	78.8	87.5	96.3	105	113.8	122.5	140
2	40	50	60	70	80	90	100	110	120	130	140	160
2-2-2-3	45	56.3	67.5	78.8	90	101.3	112.5	123.8	135	146.3	157.5	180
2-2-3	46.6	58.3	69.9	81.6	93.2	104.9	116.5	128.2	139.8	151.5	163.1	186.4
2-3	50	62.5	75	87.5	100	112.5	125	137.5	150	162.5	175	200
2-3-3	53.2	66.5	79.8	93.1	106.4	119.7	133	146.3	159.6	172.9	186.2	212.8
2-3-3-3	55	68.8	82.5	96.3	110	123.8	137.5	151.3	165	178.8	192.5	220
3	60	75	90	105	120	135	150	165	180	195	210	240
3-3-3-4	65	81.3	97.5	113.8	130	146.3	162.5	178.8	195	211.3	227.5	260
3-3-4	66.6	83.3	99.9	116.6	133.2	149.9	166.5	183.2	199.8	216.5	233.1	266.4
3-4	70	87.5	105	122.5	140	157.5	175	192.5	210	227.5	245	280
3-4-4	73.2	91.5	109.8	128.1	146.4	164.7	183	201.3	219.6	237.9	256.2	292.8
3-4-4-4	75	93.8	112.5	131.3	150	168.8	187.5	206.3	225	243.8	262.5	300
4	80	100	120	140	160	180	200	220	240	260	280	320
4-4-4-5	85	106.3	127.5	148.8	170	191.3	212.5	233.8	255.0	276.3	297.5	340
4-4-5	86.6	108.3	129.9	151.6	173.2	194.9	216.5	238.2	259.8	281.5	303.1	346.4
4-5	90	112.5	135	157.5	180.0	202.5	225	247.5	270	292.5	315	360
4-5-5	93.2	116.5	139.8	163.1	186.4	209.7	233	256.3	279.6	302.9	326.2	372.8
4-5-5-5	95	118.8	142.5	166.3	190	213.8	237.5	261.3	285	308.8	332.5	380

5	100	125	150	175	200	225	250	275	300	325	350	400
---	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----